

SECTION 05 21 00
STEEL JOIST FRAMING

PART 1 - GENERAL

1.1 SUMMARY

- A. Section Includes:
1. K-series steel joists.
 2. K-series steel joist substitutes.
 3. Joist accessories.

1.2 ACTION SUBMITTALS

- A. Product Data: For each type of joist, accessory, and product.
- B. Shop Drawings:
1. Include layout, designation, number, type, location, and spacing of joists.
 2. Include joining and anchorage details, bracing, bridging, and joist accessories; splice and connection locations and details; and attachments to other construction.

1.3 INFORMATIONAL SUBMITTALS

- A. Welding certificates.
- B. Manufacturer certificates.

1.4 QUALITY ASSURANCE

- A. Manufacturer Qualifications: A manufacturer certified by SJI to manufacture joists complying with applicable standard specifications and load tables in SJI's "Specifications."
1. Manufacturer's responsibilities include providing professional engineering services for designing special joists to comply with performance requirements.
- B. Welding Qualifications: Qualify field-welding procedures and personnel according to AWS D1.1/D1.1M, "Structural Welding Code - Steel."

1.5 DELIVERY, STORAGE, AND HANDLING

- A. Deliver, store, and handle joists as recommended in SJI's "Specifications."

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Recycled Content of Steel Products: Postconsumer recycled content plus one-half of preconsumer recycled content not less than **60** percent.

2.2 K-SERIES STEEL JOISTS

- A. Manufacture steel joists of type indicated according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle top- and bottom-chord members, underslung ends, and parallel top chord.
- B. Steel Joist Substitutes: Manufacture according to "Standard Specifications for Open Web Steel Joists, K-Series" in SJI's "Specifications," with steel-angle or -channel members.

2.3 PRIMERS

- A. Low-Emitting Materials: Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."
- B. Primer: SSPC-Paint 15, or manufacturer's standard shop primer complying with performance requirements in SSPC-Paint 15.

2.4 JOIST ACCESSORIES

- A. Bridging: Provide bridging anchors and number of rows of diagonal bridging of material, size, and type required by SJI's "Specifications" for type of joist, chord size, spacing, and span. Furnish additional erection bridging if required for stability.
- B. Bridging: Schematically indicated. Detail and fabricate according to SJI's "Specifications." Furnish additional erection bridging if required for stability.
- C. Furnish ceiling extensions, either extended bottom-chord elements or a separate extension unit of enough strength to support ceiling construction. Extend ends to within 1/2 inch (13 mm) of finished wall surface unless otherwise indicated.
- D. Carbon-Steel Bolts and Threaded Fasteners: ASTM A 307, Grade A (ASTM F 568M, Property Class 4.6), carbon-steel, hex-head bolts and threaded fasteners; carbon-steel nuts; and flat, unhardened steel washers.
 - 1. Finish: Plain, uncoated
- E. High-Strength Bolts, Nuts, and Washers: ASTM A 325 (ASTM A 325M), Type 1, heavy hex steel structural bolts; ASTM A 563 (ASTM A 563M) heavy hex carbon-steel nuts; and ASTM F 436 (ASTM F 436M) hardened carbon-steel washers.

1. Finish: Plain

- F. Furnish miscellaneous accessories including splice plates and bolts required by joist manufacturer to complete joist assembly.

2.5 CLEANING AND SHOP PAINTING

- A. Clean and remove loose scale, heavy rust, and other foreign materials from fabricated joists and accessories.
- B. Apply one coat of shop primer.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Do not install joists until supporting construction is in place and secured.
- B. Install joists and accessories plumb, square, and true to line; securely fasten to supporting construction according to SJI's "Specifications," joist manufacturer's written recommendations, and requirements in this Section.
1. Before installation, splice joists delivered to Project site in more than one piece.
 2. Space, adjust, and align joists accurately in location before permanently fastening.
 3. Install temporary bracing and erection bridging, connections, and anchors to ensure that joists are stabilized during construction.
- C. Field weld joists to supporting steel bearing plates and framework. Coordinate welding sequence and procedure with placement of joists. Comply with AWS requirements and procedures for welding, appearance and quality of welds, and methods used in correcting welding work.
- D. Bolt joists to supporting steel framework using carbon-steel bolts where necessary.
- E. Install and connect bridging concurrently with joist erection, before construction loads are applied. Anchor ends of bridging lines at top and bottom chords if terminating at walls or beams.

3.2 FIELD QUALITY CONTROL

- A. Testing Agency: The owner will engage a qualified independent testing and inspecting agency to inspect field welds and bolted connections and to perform field tests and inspections and prepare test and inspection reports.

END OF SECTION

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