

**SECTION 05 31 00**

**STEEL DECKING**

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Roof deck.

1.2 ACTION SUBMITTALS

A. Product Data: For each type of deck, accessory, and product indicated.

B. Shop Drawings:

1. Include layout and types of deck panels, anchorage details, reinforcing channels, pans, cut deck openings, special jointing, accessories, and attachments to other construction.

1.3 INFORMATIONAL SUBMITTALS

A. Welding certificates.

B. Product certificates.

C. Evaluation reports.

D. Field quality-control reports.

1.4 QUALITY ASSURANCE

A. Testing Agency Qualifications: Qualified according to ASTM E 329 for testing indicated.

B. Welding Qualifications: Qualify procedures and personnel according to AWS D1.3, "Structural Welding Code - Sheet Steel."

1.5 DELIVERY, STORAGE, AND HANDLING

A. Protect steel deck from corrosion, deformation, and other damage during delivery, storage, and handling.

B. Stack steel deck on platforms or pallets and slope to provide drainage. Protect with a waterproof covering and ventilate to avoid condensation.

## PART 2 - PRODUCTS

### 2.1 PERFORMANCE REQUIREMENTS

- A. **AISI Specifications:** Comply with calculated structural characteristics of steel deck according to AISI's "North American Specification for the Design of Cold-Formed Steel Structural Members."
- B. **Recycled Content of Steel Products:** Postconsumer recycled content plus one-half of preconsumer recycled content not less than **25** percent.
- C. **Low-Emitting Materials:** Paints and coatings shall comply with the testing and product requirements of the California Department of Health Services' "Standard Practice for the Testing of Volatile Organic Emissions from Various Sources Using Small-Scale Environmental Chambers."

### 2.2 ROOF DECK

- A. **Manufacturers:** Subject to compliance with requirements available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
  - 1. ASC Profiles, Inc.; a Blue Scope Steel company.
  - 2. Canam United States; Canam Group Inc.
  - 3. CMC Joist & Deck.
  - 4. Consolidated Systems, Inc.; Metal Dek Group.
  - 5. Cordeck.
  - 6. DACS, Inc.
  - 7. Epic Metals Corporation.
  - 8. Marlyn Steel Decks, Inc.
  - 9. New Millennium Building Systems, LLC.
  - 10. Nucor Corp.; Vulcraft Group.
  - 11. Roof Deck, Inc.
  - 12. Valley Joist; Subsidiary of EBSCO Industries, Inc.
  - 13. Vercor Manufacturing Co.
  - 14. Wheeling Corrugating Company; Div. of Wheeling-Pittsburgh Steel Corporation.
- B. **Roof Deck:** Fabricate panels, without top-flange stiffening grooves, to comply with "SDI Specifications and Commentary for Steel Roof Deck," in SDI Publication No. 30, and with the following:
  - 1. **Galvanized Steel Sheet:** ASTM A 653/A 653M, Structural Steel (SS), Grade G90 (Z275) zinc coating.
  - 2. **Deck Profile:** Type B or match existing.
  - 3. **Profile Depth:** 1.5 inches (76 mm)
  - 4. **Design Uncoated-Steel Thickness:** As indicated.

## 2.3 ACCESSORIES

- A. General: Provide manufacturer's standard accessory materials for deck that comply with requirements indicated.
- B. Mechanical Fasteners: Corrosion-resistant, low-velocity, power-actuated or pneumatically driven carbon-steel fasteners; or self-drilling, self-threading screws.
- C. Side-Lap Fasteners: Corrosion-resistant, hexagonal washer head; self-drilling, carbon-steel screws, No. 10 (4.8-mm) minimum diameter.
- D. Flexible Closure Strips: Vulcanized, closed-cell, synthetic rubber.
- E. Miscellaneous Sheet Metal Deck Accessories: Steel sheet, minimum yield strength of 33,000 psi (230 MPa), not less than 0.0359-inch (0.91-mm) design uncoated thickness, of same material and finish as deck; of profile indicated or required for application.
- F. Flat Sump Plates: Single-piece steel sheet, 0.0747 inch (1.90 mm) thick, of same material and finish as deck. For drains, cut holes in the field.
- G. Galvanizing Repair Paint: ASTM A 780
- H. Repair Paint: Manufacturer's standard rust-inhibitive primer of same color as primer.

## PART 3 - EXECUTION

### 3.1 INSTALLATION, GENERAL

- A. Install deck panels and accessories according to applicable specifications and commentary in SDI Publication No. 31, manufacturer's written instructions, and requirements in this Section.
- B. Place deck panels on supporting frame and adjust to final position with ends accurately aligned and bearing on supporting frame before being permanently fastened. Do not stretch or contract side-lap interlocks.
- C. Place deck panels flat and square and fasten to supporting frame without warp or deflection.
- D. Cut and neatly fit deck panels and accessories around openings and other work projecting through or adjacent to deck.
- E. Provide additional reinforcement and closure pieces at openings as required for strength, continuity of deck, and support of other work.
- F. Comply with AWS requirements and procedures for manual shielded metal arc welding, appearance and quality of welds, and methods used for correcting welding work.
- G. Mechanical fasteners may be used in lieu of welding to fasten deck. Locate mechanical fasteners and install according to deck manufacturer's written instructions.

- H. Miscellaneous Roof-Deck Accessories: Install ridge and valley plates, finish strips, end closures, and reinforcing channels according to deck manufacturer's written instructions. Weld or mechanically fasten to substrate to provide a complete deck installation.

- 1. Weld cover plates at changes in direction of roof-deck panels unless otherwise indicated.

### 3.2 FIELD QUALITY CONTROL

- A. Testing Agency: The owner will engage a qualified testing agency to perform tests and inspections.
- B. Field welds will be subject to inspection.
- C. Testing agency will report inspection results promptly and in writing to Contractor and DGS.
- D. Remove and replace work that does not comply with specified requirements.
- E. Additional inspecting, at Contractor's expense, will be performed to determine compliance of corrected work with specified requirements.

### 3.3 PROTECTION

- A. Galvanizing Repairs: Prepare and repair damaged galvanized coatings on both surfaces of deck with galvanized repair paint according to ASTM A 780 and manufacturer's written instructions.
- B. Repair Painting: Wire brush and clean rust spots, welds, and abraded areas on both surfaces of prime-painted deck immediately after installation and apply repair paint.

END OF SECTION

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