

SECTION 08 36 13

SECTIONAL OVERHEAD DOORS

PART 1 - GENERAL

1.1 SUMMARY

- A. Section includes manually operated sectional doors.
- B. Related Section:
 - 1. Division 05 Section "Metal Fabrications" for miscellaneous steel supports.
 - 2. Division 08 Section "Automatic Door Operators – Commercial".

1.2 PERFORMANCE REQUIREMENTS

- A. General Performance: Sectional doors shall meet performance requirements specified without failure due to defective manufacture, fabrication, installation, or other defects in construction and without requiring temporary installation of reinforcing components.
- B. Delegated Design: Design sectional doors, including comprehensive engineering analysis by a qualified professional engineer, using performance requirements and design criteria indicated.
- C. Structural Performance: Exterior sectional doors shall withstand the effects of gravity loads, and the following loads and stresses within limits and under conditions indicated according to ASCE/SEI 7.
 - 1. Wind Loads: As indicated on Drawings.
- D. Air Infiltration: Maximum rate not more than indicated when tested according to ASTM E 283.
 - 1. Air Infiltration: Maximum rate of 0.08 cfm/sq. ft. (0.406 L/s per sq. m) at 15 and 25 mph (24.1 and 40.2 km/h).

1.3 SUBMITTALS

- A. Product Data: For each type and size of sectional door and accessory.
- B. Shop Drawings: For each installation and for special components not dimensioned or detailed in manufacturer's product data. Include plans, elevations, sections, details, and attachments to other work.
- C. Samples: For each exposed product and for each color and texture specified.
- D. Warranties: Sample of special warranties.

1.4 QUALITY ASSURANCE

- A. Standard for Sectional Doors: Fabricate sectional doors to comply with DASMA 102 unless otherwise indicated.

1.5 WARRANTY

- A. Special Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components of sectional doors that fail in materials or workmanship within specified warranty period.
 - 1. Warranty Period: **Two** years from date of Substantial Completion.
- B. Special Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components that show evidence of deterioration of factory-applied finishes within specified warranty period.
 - 1. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 STEEL DOOR SECTIONS

- A. Exterior Section Faces and Frames: Fabricate from manufacturer's standard zinc-coated (galvanized), cold-rolled, steel sheet.
 - 1. Roll horizontal meeting edges to a continuous, interlocking, keyed, rabbeted, shiplap, or tongue-in-groove weathertight seal, with a reinforcing flange return.
 - 2. For insulated doors, provide sections with continuous thermal-break construction, separating the exterior and interior faces of door.
- B. Section Ends and Intermediate Stiles: Enclose open ends of sections with channel end stiles formed from galvanized-steel sheet welded to door section. Provide intermediate stiles formed from galvanized-steel sheet, cut to door section profile, and welded in place. Space stiles not more than 48 inches (1219 mm) apart.
- C. Reinforce bottom section with a continuous channel or angle conforming to bottom-section profile and allowing installation of astragal.
- D. Reinforce sections with continuous horizontal and diagonal reinforcement, as required to stiffen door and for wind loading. Provide galvanized-steel bars, struts, trusses, or strip steel, formed to depth and bolted or welded in place.
- E. Provide reinforcement for hardware attachment.
- F. Thermal Insulation: Insulate interior of steel sections with door manufacturer's standard insulation, with maximum flame-spread and smoke-developed indexes of 75 and 450,

respectively, according to ASTM E 84. Enclose insulation completely within steel sections that incorporate the following interior facing material, with no exposed insulation:

1. Interior Facing Material: Manufacturer's standard prefinished hardboard panel, 1/8 inch (3 mm) thick.

2.2 TRACKS, SUPPORTS, AND ACCESSORIES

- A. Tracks: Manufacturer's standard, galvanized-steel track system of configuration indicated, sized for door size and weight, designed for lift type indicated and clearances shown on Drawings. Provide complete track assembly including brackets, bracing, and reinforcement for rigid support of ball-bearing roller guides for required door type and size. Slot vertical sections of track spaced 2 inches (51 mm) apart for door-drop safety device. Slope tracks at proper angle from vertical or design tracks to ensure tight closure at jambs when door unit is closed.
- B. Track Reinforcement and Supports: Galvanized-steel track reinforcement and support members. Secure, reinforce, and support tracks as required for door size and weight to provide strength and rigidity without sag, sway, and vibration during opening and closing of doors.
- C. Weatherseals: Replaceable, adjustable, continuous, compressible weather-stripping gaskets of flexible vinyl, rubber, or neoprene fitted to bottom and top of sectional door unless otherwise indicated.
- D. Windows: Manufacturer's standard window units of type and size indicated and in arrangement shown. Provide removable stops of same material as door-section frames.

2.3 HARDWARE

- A. General: Provide heavy-duty, corrosion-resistant hardware, with hot-dip galvanized, stainless-steel, or other corrosion-resistant fasteners, to suit door type.
- B. Hinges: Heavy-duty, galvanized-steel hinges at each end stile and at each intermediate stile, according to manufacturer's written recommendations for door size. Attach hinges to door sections through stiles and rails.
- C. Rollers: Heavy-duty rollers with steel ball-bearings in case-hardened steel races, mounted with varying projections to suit slope of track. Provide 3-inch- (76-mm-) diameter roller tires for 3-inch- (76-mm-) wide track and 2-inch- (51-mm-) diameter roller tires for 2-inch- (51-mm-) wide track.
- D. Push/Pull Handles: For push-up or emergency-operated doors, provide galvanized-steel lifting handles on each side of door.

2.4 LOCKING DEVICES

- A. Slide Bolt: Fabricate with side-locking bolts to engage through slots in tracks for locking by padlock, located on single-jamb side, operable from inside only.

- B. Locking Device Assembly: Fabricate with cylinder lock, spring-loaded deadbolt, operating handle, cam plate, and adjustable locking bars to engage through slots in tracks.
 - 1. Lock Cylinders: Provide cylinders standard with manufacturer.
 - 2. Keys: **Two** for each cylinder.
- C. Chain Lock Keeper: Suitable for padlock.
- D. Safety Interlock Switch: Equip power-operated doors with safety interlock switch to disengage power supply when door is locked.

2.5 COUNTERBALANCE MECHANISM

- A. Torsion Spring: Counterbalance mechanism consisting of adjustable-tension torsion springs mounted on torsion shaft made of steel tube or solid steel. Provide springs designed for number of operation cycles indicated.
- B. Cable Drums and Shaft for Doors: Cast-aluminum or gray-iron casting cable drums mounted on torsion shaft and grooved to receive door-lifting cables as door is raised. Mount counterbalance mechanism with manufacturer's standard ball-bearing brackets at each end of torsion shaft.
- C. Cables: Galvanized-steel lifting cables.
- D. Cable Safety Device: Include, on each side-edge of door, a device designed to automatically stop door if either lifting cable breaks.
- E. Bracket: Provide anchor support bracket as required to connect stationary end of spring to the wall and to level the shaft and prevent sag.
- F. Provide a spring bumper at each horizontal track to cushion door at end of opening operation.

2.6 MANUAL DOOR OPERATORS

- A. Equip door with manufacturer's recommended manual door operator unless another type of door operator is indicated.
- B. Push-up Operation: Lift handles and pull rope for raising and lowering doors, with counterbalance mechanism designed so that required lift or pull for door operation does not exceed 25 lbf (111 N).
- C. Chain-Hoist Operator: Consisting of endless steel hand chain, chain-pocket wheel and guard, and gear-reduction unit with a maximum 25-lbf (111-N) force for door operation. Provide alloy-steel hand chain with chain holder secured to operator guide.

2.7 DOOR ASSEMBLY

- A. Steel Sectional Door: Sectional door formed with hinged sections.

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:
 - a. Amarr Garage Doors.
 - b. Arm-R-Lite.
 - c. C.H.I. Overhead Doors.
 - d. Clopay Building Products; a Griffon company.
 - e. Fimbel Architectural Door Specialties.
 - f. General American Door Company.
 - g. Haas Door; a Nofziger company.
 - h. Martin Door Manufacturing.
 - i. Overhead Door Corporation.
 - j. Raynor.
 - k. Rite-Hite Corporation.
 - l. Wayne-Dalton Corp.
 - m. Windsor Republic Doors.
 - n. Approved equal.

- B. Operation Cycles: Not less than 20,000.

PART 3 - EXECUTION

3.1 INSTALLATION

- A. Install sectional doors and operating equipment complete with necessary hardware, anchors, inserts, hangers, and equipment supports; according to manufacturer's written instructions and as specified.
- B. Tracks: Provide sway bracing, diagonal bracing, and reinforcement as required for rigid installation of track and door-operating equipment. Repair galvanized coating on tracks according to ASTM A 780.
- C. Adjust hardware and moving parts to function smoothly so that doors operate easily, free of warp, twist, or distortion.

END OF SECTION

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