

**SECTION 22 11 16**  
**DOMESTIC WATER PIPING**

**PART 1 - GENERAL**

**1.1 SUMMARY**

**A. Section Includes:**

1. Copper tube and fittings.

**1.2 FIELD CONDITIONS**

**A. Interruption of Existing Water Service:** Do not interrupt water service to facilities occupied by Owner or others unless permitted under the following conditions and then only after arranging to provide temporary water service according to requirements indicated:

1. Notify Architect no fewer than 14 days in advance of proposed interruption of water service.
2. Do not interrupt water service without Architect's written permission.

**PART 2 - PRODUCTS**

**2.1 PIPING MATERIALS**

**A. Potable-water piping and components shall comply with NSF 14, NSF 61, and NSF 372.**

**2.2 COPPER TUBE AND FITTINGS**

- A. Drawn-Temper Copper Tube:** ASTM B88, Type L .
- B. Cast-Copper, Solder-Joint Fittings:** ASME B16.18, pressure fittings.
- C. Wrought-Copper, Solder-Joint Fittings:** ASME B16.22, pressure fittings.
- D. Cast Copper Unions:** MSS SP-123, cast-copper-alloy, hexagonal-stock body, with ball-and-socket, metal-to-metal seating surfaces and solder-joint or threaded ends.
- E. Wrought Copper Unions:** ASME B16.22.

## PART 3 - EXECUTION

### 3.1 PIPING APPLICATIONS

- A. Flanges and unions may be used for aboveground piping joints unless otherwise indicated.
- B. Fitting Option: Extruded-tee connections and brazed joints may be used on aboveground copper tubing.
- C. Aboveground domestic water piping, NPS 2 and smaller , shall be one of the following:
  - 1. Drawn-temper copper tube, ASTM B88, Type L ; wrought-copper, solder-joint fittings; and brazed or soldered joints.
- D. Aboveground domestic water piping, NPS 2-1/2 and above, shall be one of the following:
  - 1. Drawn-temper copper tube, ASTM B88, Type L ; cast- or wrought-copper, solder-joint fittings; and soldered joints.

### 3.2 INSTALLATION OF PIPING

- A. Drawing plans, schematics, and diagrams indicate general location and arrangement of domestic water piping. Indicated locations and arrangements are used to size pipe and calculate friction loss, expansion, and other design considerations. Install piping as indicated unless deviations to layout are approved on coordination drawings.
- B. Install valves according to the following:
  - 1. Section 22 05 23.12 "Ball Valves for Plumbing Piping."
  - 2. Section 22 05 23.14 "Check Valves for Plumbing Piping."
- C. Install water-pressure-reducing valves downstream from shutoff valves. Comply with requirements for pressure-reducing valves in Section 22 11 19 "Domestic Water Piping Specialties."
- D. Install domestic water piping level without pitch and plumb.
- E. Rough-in domestic water piping for water-meter installation according to utility company's requirements.
- F. Install piping concealed from view and protected from physical contact by building occupants unless otherwise indicated and except in equipment rooms and service areas.
- G. Install piping above accessible ceilings to allow sufficient space for ceiling panel removal, and coordinate with other services occupying that space.
- H. Install piping to permit valve servicing.

- I. Install nipples, unions, special fittings, and valves with pressure ratings the same as or higher than the system pressure rating used in applications below unless otherwise indicated.
- J. Install piping free of sags and bends.
- K. Install fittings for changes in direction and branch connections.
- L. Install unions in copper tubing at final connection to each piece of equipment, machine, and specialty.
- M. Install sleeves for piping penetrations of walls, ceilings, and floors. Comply with requirements for sleeves specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- N. Install sleeve seals for piping penetrations of concrete walls and slabs. Comply with requirements for sleeve seals specified in Section 22 05 17 "Sleeves and Sleeve Seals for Plumbing Piping."
- O. Install escutcheons for piping penetrations of walls, ceilings, and floors. Comply with requirements for escutcheons specified in Section 22 05 18 "Escutcheons for Plumbing Piping."

### 3.3 JOINT CONSTRUCTION

- A. Ream ends of pipes and tubes and remove burrs. Bevel plain ends of steel pipe.
- B. Remove scale, slag, dirt, and debris from inside and outside of pipes, tubes, and fittings before assembly.
- C. Threaded Joints: Thread pipe with tapered pipe threads according to ASME B1.20.1. Cut threads full and clean using sharp dies. Ream threaded pipe ends to remove burrs and restore full ID. Join pipe fittings and valves as follows:
  - 1. Apply appropriate tape or thread compound to external pipe threads.
  - 2. Damaged Threads: Do not use pipe or pipe fittings with threads that are corroded or damaged.
- D. Brazed Joints for Copper Tubing: Comply with CDA's "Copper Tube Handbook," "Brazed Joints" chapter.
- E. Soldered Joints for Copper Tubing: Apply ASTM B813, water-flushable flux to end of tube. Join copper tube and fittings according to ASTM B828 or CDA's "Copper Tube Handbook."
- F. Extruded-Tee Connections: Form tee in copper tube according to ASTM F2014. Use tool designed for copper tube; drill pilot hole, form collar for outlet, dimple tube to form seating stop, and braze branch tube into collar.
- G. Flanged Joints: Select appropriate asbestos-free, nonmetallic gasket material in size, type, and thickness suitable for domestic water service. Join flanges with gasket and bolts according to ASME B31.9.

- H. Joints for Dissimilar-Material Piping: Make joints using adapters compatible with materials of both piping systems.

### 3.4 INSTALLATION OF HANGERS AND SUPPORTS

- A. Comply with requirements for hangers, supports, and anchor devices in Section 22 05 29 "Hangers and Supports for Plumbing Piping and Equipment."
- B. Install hangers for copper and tubing and piping, with maximum horizontal spacing and minimum rod diameters, to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.
- C. Support horizontal piping within 12 inches of each fitting.
- D. Support vertical runs of copper tubing and piping to comply with MSS SP-58, locally enforced codes, and authorities having jurisdiction requirements, whichever are most stringent.

### 3.5 CONNECTIONS

- A. Drawings indicate general arrangement of piping, fittings, and specialties.
- B. When installing piping adjacent to equipment and machines, allow space for service and maintenance.
- C. Connect domestic water piping to water-service piping with shutoff valve; extend and connect to the following:
  - 1. Plumbing Fixtures: Cold- and hot-water-supply piping in sizes indicated, but not smaller than that required by plumbing code.
  - 2. Equipment: Cold- and hot-water-supply piping as indicated, but not smaller than equipment connections. Provide shutoff valve and union for each connection. Use flanges instead of unions for NPS 2-1/2 and larger.

### 3.6 IDENTIFICATION

- A. Identify system components. Comply with requirements for identification materials and installation in Section 22 05 53 "Identification for Plumbing Piping and Equipment."

### 3.7 ADJUSTING

- A. Perform the following adjustments before operation:
  - 1. Close drain valves, hydrants, and hose bibbs.
  - 2. Open shutoff valves to fully open position.
  - 3. Open throttling valves to proper setting.
  - 4. Adjust balancing valves in hot-water-circulation return piping to provide adequate flow.

- a. Manually adjust ball-type balancing valves in hot-water-circulation return piping to provide hot-water flow in each branch.
  - b. Adjust calibrated balancing valves to flows indicated.
5. Remove plugs used during testing of piping and for temporary sealing of piping during installation.
6. Remove and clean strainer screens. Close drain valves and replace drain plugs.
7. Remove filter cartridges from housings and verify that cartridges are as specified for application where used and are clean and ready for use.
8. Check plumbing specialties and verify proper settings, adjustments, and operation.

END OF SECTION 22 11 16

This page intentionally left blank.