

SECTION 23 21 23
HYDRONIC PUMPS

PART 1 - GENERAL

1.1 SUMMARY

A. Section Includes:

1. Close-coupled, in-line centrifugal pumps.
2. Separately coupled, base-mounted, end-suction centrifugal pumps.

1.2 DEFINITIONS

- A. ECM: Electronically commutated motor.
- B. EPDM: Ethylene propylene diene monomer.
- C. EPR: Ethylene propylene rubber.
- D. FKM: Fluoroelastomer polymer.
- E. HI: Hydraulic Institute.
- F. NBR: Nitrile rubber or Buna-N.

1.3 ACTION SUBMITTALS

A. Product Data: For each type of pump.

1. Include certified performance curves and rated capacities, operating characteristics, furnished specialties, final impeller dimensions, and accessories for each type of product indicated.
2. Indicate pump's operating point on curves.

1.4 CLOSEOUT SUBMITTALS

- A. Operation and Maintenance Data: For pumps to include in emergency, operation, and maintenance manuals.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

- A. Electrical Components, Devices, and Accessories: Listed and labeled as defined in NFPA 70, by a qualified testing agency, and marked for intended location and application.
- B. Delegated Design: Engage a qualified professional engineer, as defined in Section 01 40 00 "Quality Requirements," to design vibration isolation.

2.2 CLOSE-COUPLED, IN-LINE CENTRIFUGAL PUMPS

- A. Source Limitations: Obtain pumps from single source from single manufacturer.
- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, close-coupled, in-line pump as defined in HI 1.1-1.2 and HI 1.3; designed for installation with pump and motor shafts mounted horizontally or vertically.
- C. Pump Construction:
 - 1. Casing: Radially split, cast iron, with threaded gauge tapings at inlet and outlet , bronze wear rings, and threaded companion-flange connections.
 - 2. Impeller: ASTM B584, stainless steel; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For constant-speed pumps, trim impeller to match specified performance.
 - 3. Pump Shaft Sleeve: Type 304 stainless steel.
 - 4. Pump Stub Shaft: Type 304 stainless steel.
 - 5. Seal: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless steel spring, and FKM rubber bellows and gasket. Include water slinger on shaft between motor and seal. Rated for 150 degrees F with propylene glycol.
- D. Motor: Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."
 - 1. Enclosure : Totally enclosed, fan cooled .
 - 2. NEMA Premium Efficient motors as defined in NEMA MG 1.
 - 3. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 - 4. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
 - 5. Variable-speed motor.
 - 6. Provide integral pump motor variable-speed controller.

2.3 SEPARATELY COUPLED, BASE-MOUNTED, END-SUCTION CENTRIFUGAL PUMPS

- A. Source Limitations: Obtain pumps from single source from single manufacturer.

- B. Description: Factory-assembled and -tested, centrifugal, overhung-impeller, separately coupled, end-suction pump with flexible shaft coupling as defined in HI 1.1-1.2 and HI 1.3; designed for base mounting, with pump and motor shafts horizontal.
- C. Pump Construction:
1. Casing: Radially split, cast iron, with replaceable bronze wear rings, threaded gauge tappings at inlet and outlet, drain plug at bottom and air vent at top of volute, and flanged connections. Provide integral mount on volute to support the casing, and provide attached piping to allow removal and replacement of impeller without disconnecting piping or requiring realignment of pump and motor shaft.
 2. Impeller: ASTM B584, stainless steel; statically and dynamically balanced, keyed to shaft, and secured with a locking cap screw. For pumps that are not frequency-drive controlled, trim impeller to match specified performance.
 3. Pump Shaft: Type 304 stainless steel .
 4. Seal, Mechanical Type: Mechanical seal consisting of carbon rotating ring against a ceramic seat held by a stainless steel spring, and EPDM bellows and gasket.
 5. Pump Bearings: Grease-lubricated ball bearings in cast-iron housing with grease fittings.
- D. Shaft Coupling: Molded-rubber insert and interlocking spider capable of absorbing vibration. Couplings shall be drop-out type to allow disassembly and removal without removing pump shaft or motor .
- E. Coupling Guard: Dual rated; ANSI B15.1, Section 8; OSHA 1910.219 approved; steel; removable; attached to mounting frame.
- F. Mounting Frame: Welded-steel frame and cross members, factory fabricated from ASTM A36/A36M channels and angles. Fabricate to mount pump casing, coupling guard, and motor.
- G. Motor: Comply with NEMA designation, temperature rating, service factor, and efficiency requirements for motors specified in Section 23 05 13 "Common Motor Requirements for HVAC Equipment."
1. Enclosure: Totally enclosed, fan cooled .
 2. NEMA Premium Efficient motors as defined in NEMA MG 1.
 3. Motor Sizes: Minimum size as indicated. If not indicated, large enough so driven load will not require motor to operate in service factor range above 1.0.
 4. Controllers, Electrical Devices, and Wiring: Comply with requirements for electrical devices and connections specified in electrical Sections.
 5. Variable-speed motor.

2.4 PUMP SPECIALTY FITTINGS

- A. Suction Diffuser:
1. Angle pattern.
 2. 175-psig pressure rating, ductile-iron body and end cap, pump-inlet fitting.
 3. Bronze 16-mesh wire startup and Type 304 stainless steel permanent strainers with 3/16-inch.

4. Type 304 stainless steel straightening vanes.
5. Drain plug.
6. Factory-fabricated support.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine equipment foundations and anchor-bolt locations for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.
- B. Examine roughing-in for piping systems to verify actual locations of piping connections before pump installation.
- C. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PUMP INSTALLATION

- A. Comply with HI 1.4 .
- B. Install pumps to provide access for periodic maintenance including removing motors, impellers, couplings, and accessories.
- C. Independently support pumps and piping so weight of piping is not supported by pumps and weight of pumps is not supported by piping.
- D. Equipment Mounting:
 1. Install base-mounted pumps on cast-in-place concrete equipment bases.

3.3 PIPING CONNECTIONS

- A. Where installing piping adjacent to pump, allow space for service and maintenance.
- B. Connect piping to pumps.
- C. Install suction and discharge pipe sizes equal to sizes indicated on drawings.
- D. Install check, shutoff, and throttling valves on discharge side of pumps.
- E. Install suction diffuser and shutoff valve on suction side of pumps.
 1. Use startup strainer for initial system startup. Install permanent strainer element before turnover of system to Owner.
- F. Install flexible connectors on suction and discharge sides of base-mounted pumps between pump casing and valves.

- G. Install pressure gauges as shown on pump installation detail.

3.4 ELECTRICAL CONNECTIONS

- A. Connect wiring in accordance with Section 26 05 19 "Low-Voltage Electrical Power Conductors and Cables."
- B. Ground equipment in accordance with Section 26 05 26 "Grounding and Bonding for Electrical Systems."
- C. Install electrical devices furnished by manufacturer, but not factory mounted, in accordance with NFPA 70 and NECA 1.
- D. Install nameplate for each electrical connection, indicating electrical equipment designation and circuit number feeding connection.
 - 1. Nameplate shall be laminated acrylic or melamine plastic signs, as specified in Section 26 05 53 "Identification for Electrical Systems."
 - 2. Nameplate shall be laminated acrylic or melamine plastic signs with a black background and engraved white letters at least 1/2 inch high.

3.5 CONTROL CONNECTIONS

- A. Install control and electrical power wiring to field-mounted control devices.
- B. Connect control wiring in accordance with Section 26 05 23 "Control-Voltage Electrical Power Cables."

3.6 STARTUP SERVICE

- A. Engage a factory-authorized service representative to perform startup service.
 - 1. Complete installation and startup checks in accordance with manufacturer's written instructions.
 - 2. Check piping connections for tightness.
 - 3. Clean strainers on suction piping. Remove strainer for initial startup.
 - 4. Perform the following startup checks for each pump before starting:
 - a. Verify bearing lubrication.
 - b. Verify that pump is free to rotate by hand and that pump for handling hot liquid is free to rotate with pump hot and cold. If pump is bound or drags, do not operate until cause of trouble is determined and corrected.
 - c. Verify that pump is rotating in correct direction.
 - 5. Prime pump by opening suction valves and closing drains, and prepare pump for operation.
 - 6. Start motor.
 - 7. Open discharge valve slowly.

END OF SECTION 23 21 23