

## SECTION 05 12 00

### STRUCTURAL STEEL FRAMING

#### PART 1 GENERAL

##### 1.01 SECTION INCLUDES

- A. Structural steel framing members.
- B. Structural steel support members and struts.
- C. Base plates, shear stud connectors and expansion joint plates.
- D. Grouting under base plates.

##### 1.02 REFERENCE STANDARDS

- A. AISC (MAN) - Steel Construction Manual 2017.
- B. AISC 303 - Code of Standard Practice for Steel Buildings and Bridges 2016.
- C. ASTM A36/A36M - Standard Specification for Carbon Structural Steel 2019.
- D. ASTM A242/A242M - Standard Specification for High-Strength Low-Alloy Structural Steel 2013 (Reapproved 2018).
- E. ASTM A563/A563M - Standard Specification for Carbon and Alloy Steel Nuts (Inch and Metric) 2021a.
- F. ASTM A992/A992M - Standard Specification for Structural Steel Shapes 2022.
- G. ASTM F436/F436M - Standard Specification for Hardened Steel Washers Inch and Metric Dimensions 2019.
- H. ASTM F3125/F3125M - Standard Specification for High Strength Structural Bolts and Assemblies, Steel and Alloy Steel, Heat Treated, Inch Dimensions 120 ksi and 150 ksi Minimum Tensile Strength, and Metric Dimensions 830 MPa and 1040 MPa Minimum Tensile Strength 2022.
- I. AWS D1.1/D1.1M - Structural Welding Code - Steel 2020, with Errata (2022).
- J. SSPC-SP 3 - Power Tool Cleaning 2018.

##### 1.03 SUBMITTALS

- A. See Section 01 30 00 - Administrative Requirements, for submittal procedures.
- B. Shop Drawings:
  - 1. Indicate profiles, sizes, spacing, locations of structural members, openings, attachments, and fasteners.

##### 1.04 QUALITY ASSURANCE

- A. Fabricate structural steel members in accordance with AISC (MAN) "Steel Construction Manual."
- B. Welder Qualifications: Welding processes and welding operators qualified in accordance with AWS D1.1/D1.1M and no more than 12 months before start of scheduled welding work.

#### PART 2 PRODUCTS

##### 2.01 MATERIALS

- A. Steel Angles and Plates: ASTM A36/A36M.

- B. Steel W Shapes and Tees: ASTM A992/A992M.
- C. Rolled Steel Structural Shapes: ASTM A992/A992M.
- D. Steel Shapes, Plates, and Bars: ASTM A242/A242M high-strength, corrosion-resistant structural steel.
- E. High-Strength Structural Bolts, Nuts, and Washers: ASTM F3125/F3125M, Type 1, with matching compatible ASTM A563/A563M nuts and ASTM F436/F436M washers.
- F. Welding Materials: AWS D1.1/D1.1M; type required for materials being welded.
- G. Grout: ASTM C1107/C1107M; Non-shrink; premixed compound consisting of non-metallic aggregate, cement, water reducing and plasticizing agents.
  - 1. Minimum Compressive Strength at 48 Hours: 2,000 pounds per square inch (13.7 MPa).
  - 2. Minimum Compressive Strength at 28 Days: 7,000 pounds per square inch (48 MPa).
- H. Touch-Up Primer for Galvanized Surfaces: Fabricator's standard, complying with VOC limitations of authorities having jurisdiction.

## 2.02 FINISH

- A. Prepare structural component surfaces in accordance with SSPC-SP 3.

## PART 3 EXECUTION

### 3.01 EXAMINATION

- A. Verify that conditions are appropriate for erection of structural steel and that the work may properly proceed.

### 3.02 ERECTION

- A. Erect structural steel in compliance with AISC 303.
- B. Allow for erection loads and provide sufficient temporary bracing to maintain structure in safe condition, plumb, and in true alignment until completion of erection and installation of permanent bracing.
- C. Do not field cut or alter structural members without approval of Architect.
- D. After erection, prime welds, abrasions, and surfaces not shop primed, except surfaces to be in contact with concrete.

### 3.03 TOLERANCES

- A. Maximum Offset From True Alignment: 1/4 inch (6 mm).

END OF SECTION